



FUNDACIÓN PARA EL
DESARROLLO DE LAS NUEVAS
TECNOLOGÍAS DEL HIDRÓGENO
EN ARAGÓN

SESSION 2: LOW TEMPERATURE ELECTROLYSER DEGRADATION PHENOMENA AND TEST METHODOLOGY

Alkaline electrolysis (Project HYPRAEL)

Laura Abadía

Fundación Hidrógeno Aragón (FHa)

Aragon Hydrogen Foundation

- Research & Technological Development Center

Hydrogen as the energy vector in a global decarbonized energy system

- Private, non-profit entity: public-private collaborations & industrial development
- Suitable infrastructure to work with large scale hydrogen equipment/systems
 - ✓ 8.5 meter in height
 - ✓ ATEX safety measures
 - ✓ gas detection equipment and ventilation



Founded in 23 December 2003

ADMINISTRACIONES PÚBLICAS / ADMINISTRATIONS



CORPORACIONES Y ASOCIACIONES / CORPORATIONS AND ASSOCIATIONS



ENERGÍA / ENERGY



Class management



INMOBILIARIA Y OBRA CIVIL / REAL STATE & CIVIL WORK



INDUSTRIA QUÍMICA / CHEMICAL INDUSTRY



AUTOMOCIÓN / AUTOMOTIVE



METAL MECÁNICO / METAL-MECHANIC



INVESTIGACIÓN, ENSEÑANZA E INNOVACIÓN / RESEARCH, TRAINING AND INNOVATION



INGENIERÍA Y CONSULTORÍA / ENGINEERING AND CONSULTANCY



SEGURIDAD Y HOMOLOGACIÓN / SAFETY AND RCS



OCIO Y TURISMO / TOURISME AND LEISURE



AGENCIAS PÚBLICAS / PUBLIC AGENCIES



MIEMBROS ASOCIADOS / ASSOCIATED MEMBERS



TRANSPORTE / TRANSPORT



FINANZAS / INVESTMENTS



PATRONO A TÍTULO NOMINATIVO / INDIVIDUAL MEMBER

Carlos Javier Navarro Espada

PATRONOS DE HONOR / HONORARY MEMBERS

Emilio Domingo Arquileú
Jeremy Rifkin
Víctor Manuel Orera Clemente

Our role:

- Bring TRL3 to TRL6
- Proof of concepts validation
- Novel technologies validation
- Testing under relevant environments



*HYPRAEL 2023-2026

Advanced stacks for H₂ pressurized production at 80 bar



*HIGGS 2019-2023

Effect of blends H₂/CH₄ into the materials and components of transmission gas grids (80 bar)



MEFHYSTO 2020-2023

Advanced storage solutions



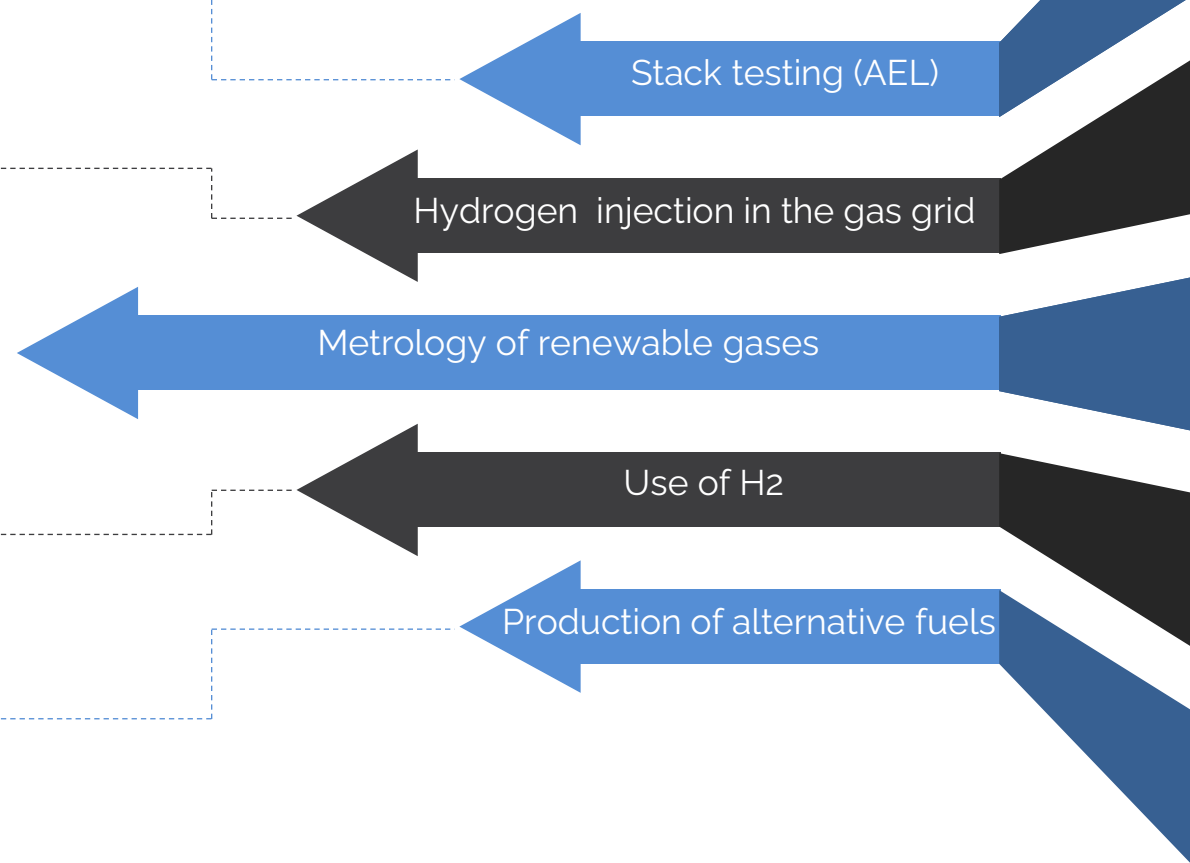
*BoSSTech 2021-2024

Robust Solid Oxide Fuel Cells



*4AirCRAFT 2021-2024

Production of jet fuels



*Scientific Project coordinator

**2 IN 1 WORKSHOP: Clean Hydrogen JU
AEMEL Project Findings & JRC Testing
Methodology on Electrolyser
Degradation**

HYPRAEL

Advanced alkaline electrolysis technology for pressurized H₂ production
with potential for near-zero energy loss

www.hyprael.eu

Laura Abadía – Project Coordinator
Aragon Hydrogen Foundation - FHa
Brussels, 29.09.2023



The HYPRAEL project has received funding from the Clean Hydrogen Partnership under Grant Agreement No 101101452. This Partnership receives support from the European Union's Horizon Europe Research and Innovation program, Hydrogen Europe and Hydrogen Europe Research

OVERVIEW



- Starting date: 01/03/2023
- Duration: 36 months
- Funding: Clean Hydrogen Joint Undertaking
- Partners:



veco

AGFA 

 **Fraunhofer**

 **GREEN
HYDROGEN
SYSTEMS**

PROJECT ESSENTIALS



Development of advanced technologies for energy and cost-efficient compressed hydrogen production.

The main goal is to develop and validate the next generation of AEL for highly pressurised H₂ production (at least 80bar and preferable 100bar)

To avoid cost intensive downstream mechanical compression processes through **key innovations** (advanced cell, stack and Balance of Plan).

Research on advanced and sustainable electrodes, separators, polymers and compositions; innovative architectures for advancing through upscaling and sustainable mass production

Key research activities



- Materials development and screening - Lab scale/single cell - *FhG, Agfa,*
Electrodes and membranes: electrochemical tests, structural analysis, mechanical properties, chemical stability...
- Validation of upscaled components at pilot scale (60bar, 120°C, 6-15 kW) - *FHa*
Performance evaluation at stack level
- Demonstration at industrial scale (>80bar, >120°C, >50kW cell stack) - *GHS*
Conditions will be defined by
 - 1) Offshore wind turbine integrated with WE
 - 2) H₂ for green methanol

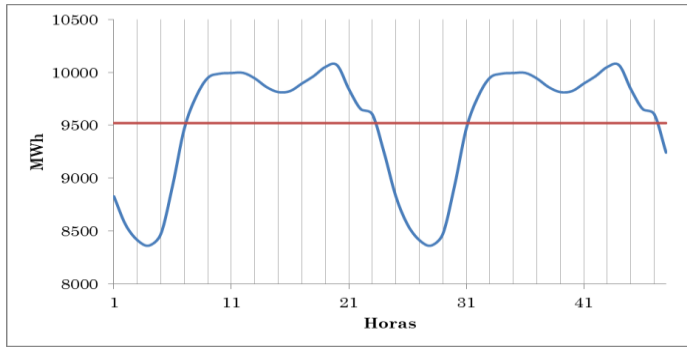
Novelties validation at pilot scale



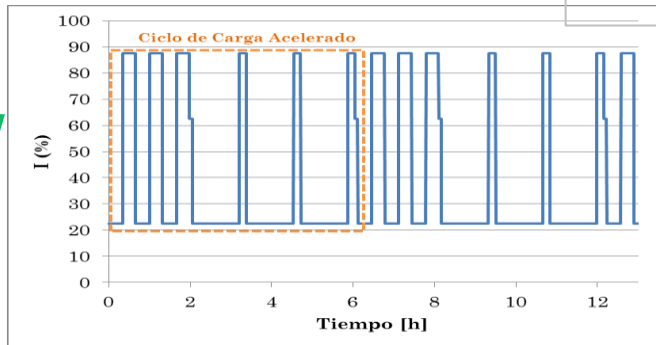
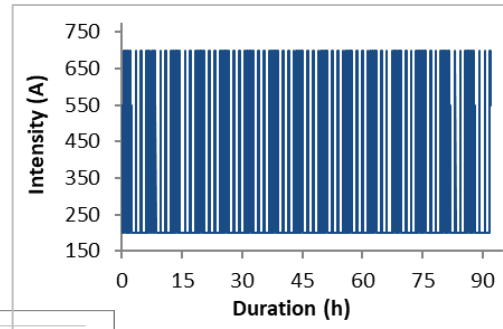
Validation of upscaled components at pilot scale (60bar, 120°C, 6-15 kW). August 2024. FHa

- Performance evaluation at stack level and high pressure (≤ 60 bar)
- The final stack developed in HYPRAEL will be tested inside a system which acts as a test station.
- Testing protocols will base on JRC protocols and previous EU projects
 - Investigate the effect of electrolyte concentration, temperature and pressure
 - 2 testing campaigns: 1st SoA stack (baseline), 2nd advanced stack
 - Stack performance under dynamic loads through definition of Accelerated Stress Tests (AST)

Testing activities. FHa's Background



Mapping Demand Response in Europe



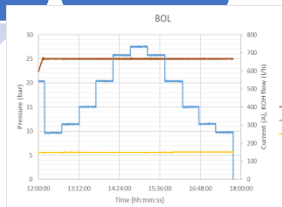
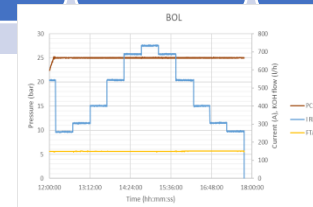
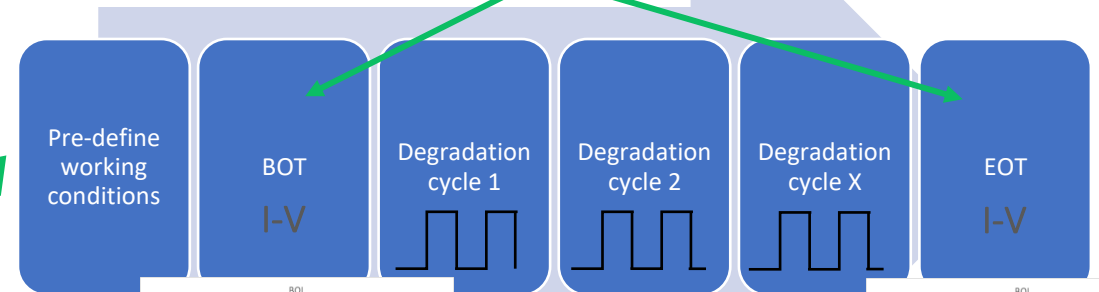
- Grid service constraints
- System power (min/max)
- Operating conditions (T, P, KOH flow, ...)

Design of AST protocols in **Elyntegration** project: Grid services

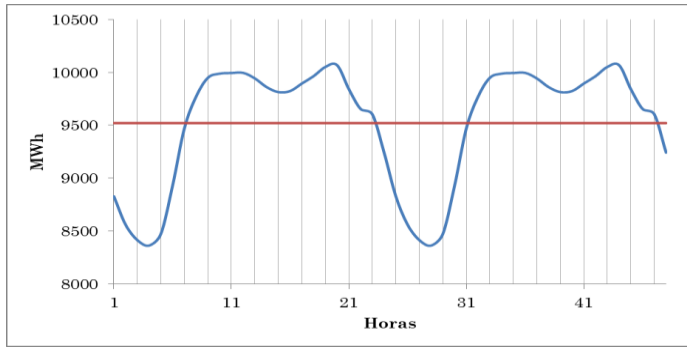
1st Characterization test with different KOH flow, T, P → cell voltage and gas purity → Operation window

2nd AST (load cycle at constant T and P)

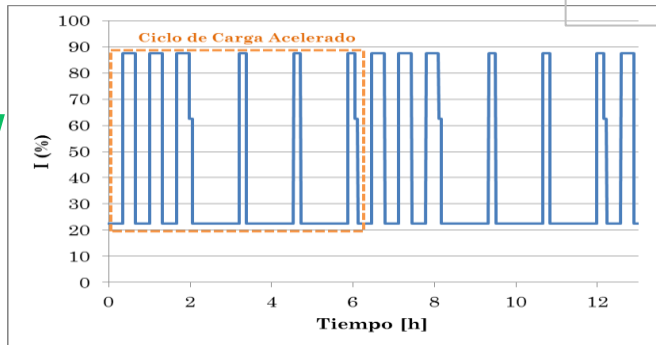
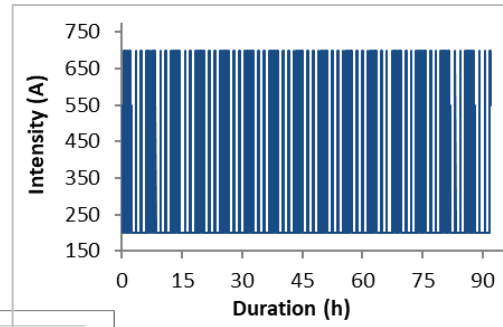
Polarization curves at the Beginning of test (BoT) and End of test (EoT)



Testing activities. FHa's Background



Mapping Demand Response in Europe



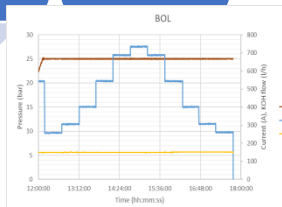
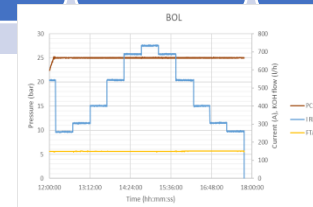
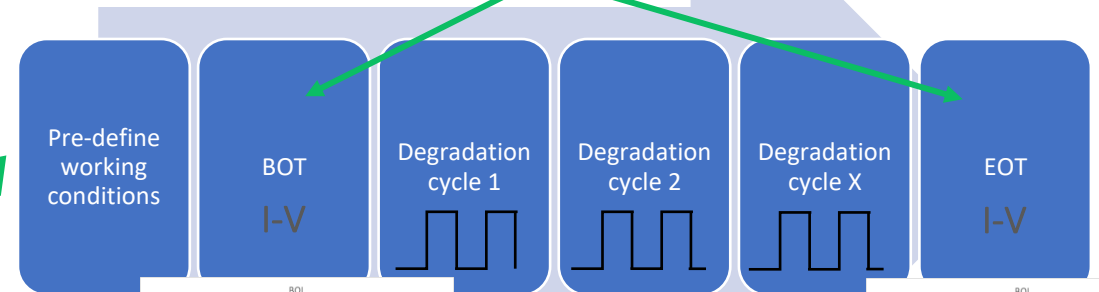
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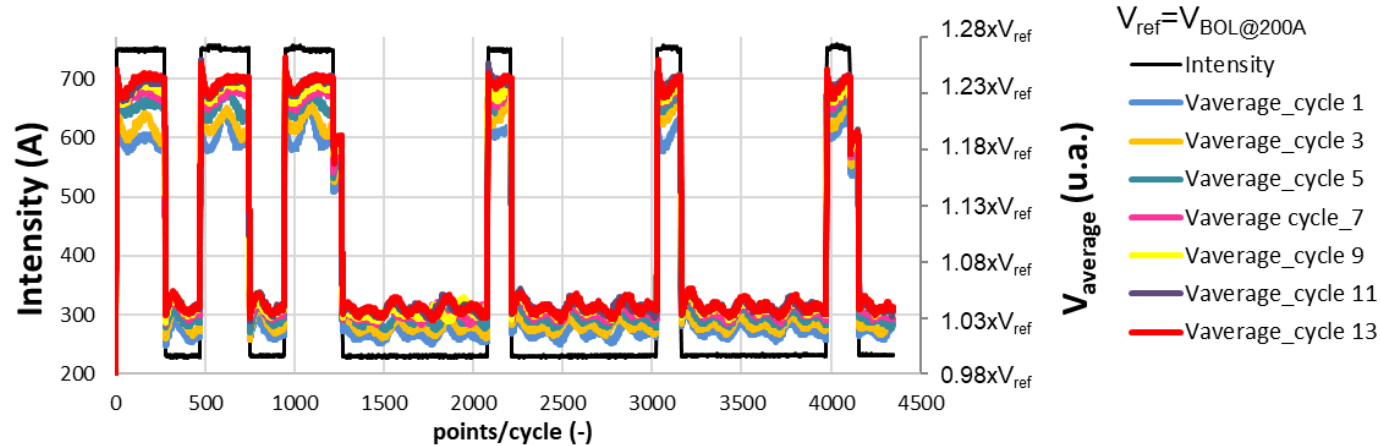
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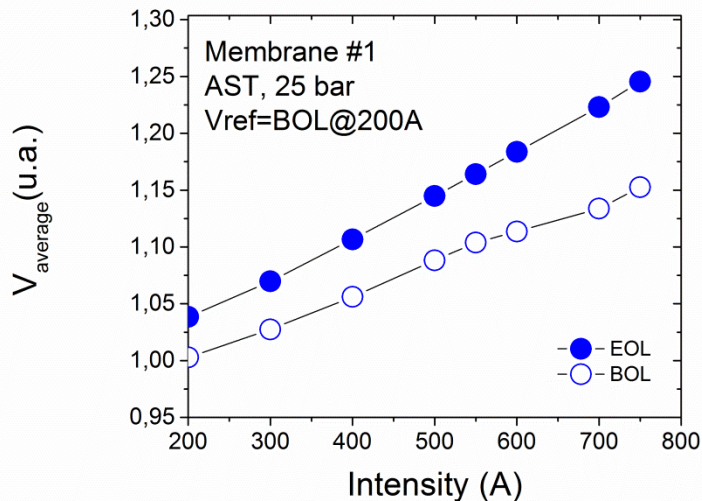


Testing activities. FHa's Background



Conclusions after 60 days of Dynamic operation:

- Some cells presented a sharp increase in the voltage degradation rate up to 12 % while in others degradation went down to 2-3%.
- Gas cross-over contamination was not affected by the dynamic conditions. Gas purities at high and low current densities at 25 bar were constant.



Lessons learnt: Thermal management at the stack is very challenging for high current density variations. **Thermal oscillations** repeat every cycle, **"hidden stressor"** → Advanced Control system. Less influential effect on equipment with high thermal inertia

HYPRAEL

Thank you for your attention

www.hyprael.com

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